# PX319

Purging material

**Special Characteristics** : X PURGE PX319 is superior efficiency purging material which provides fast and effective cleaning plastic processing machines. This helps reduce machine downtime and/or maximize productivity.

**Usage** : Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

**Feature** : X PURGE PX319 is superior efficiency with low smoke and odor at recommended temperature. Therefore, this grade is suitable for clean room and hygienic production environment. There is no abrasive ingredient to wear the machine so that this product is very safe for machine and operator.

**Typical Applications** : Injection Molding included Cold & Hot Runner

**Typical Properties** :

| Properties | PX319 | Unit | Test Method |
|---|---|---|---|
| Physical Properties | | | |
| Melt Flow Rate (230˚C, 10kg) | 2.0 | g/10 min | ASTM D1238 |
| Density | 0.93 | $g/cm^3$ | ASTM D792 |

Recommendation:

Working temperature range : 200-290˚C



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